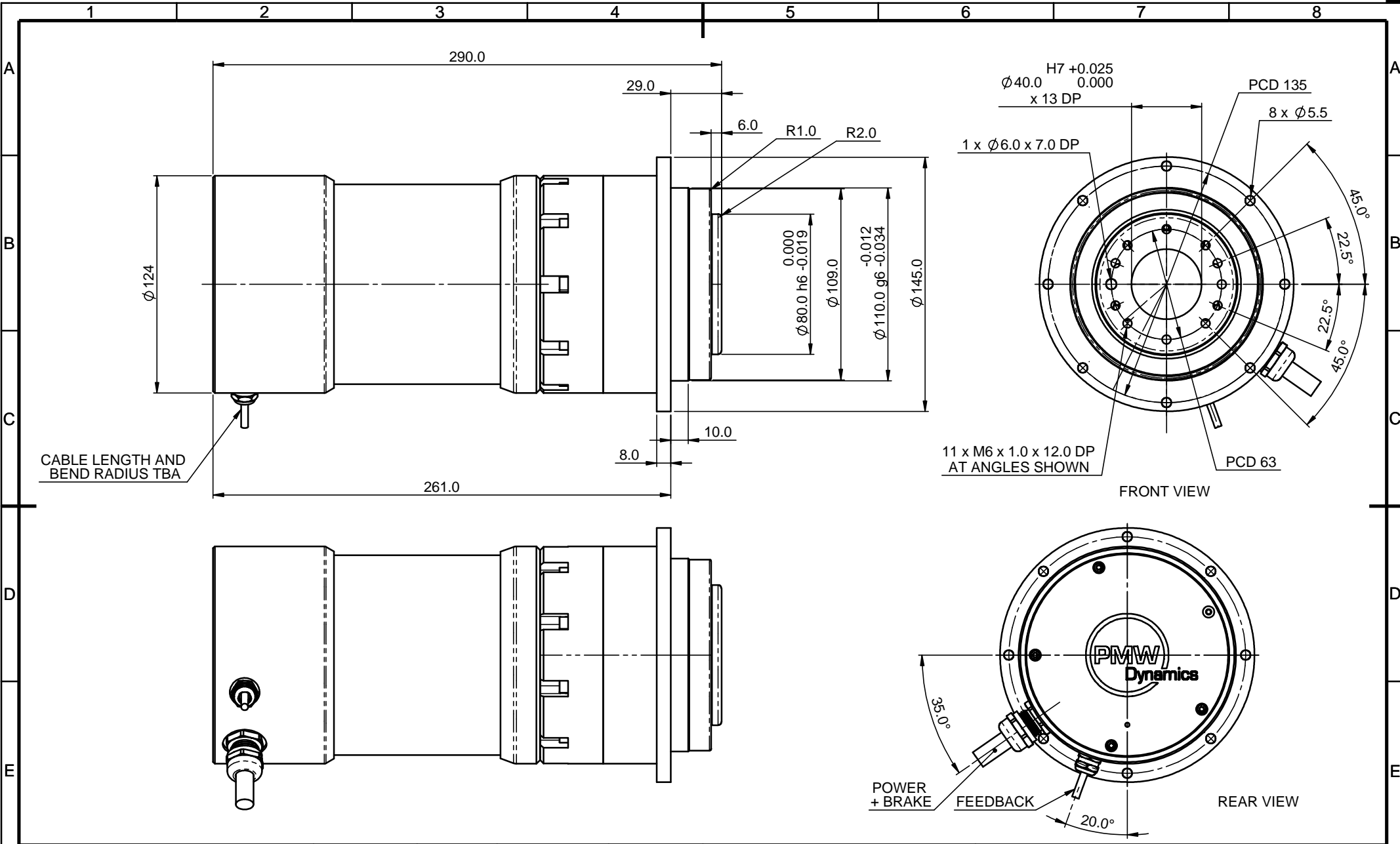


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UNLESS SPECIFIED SHAFT CENTRES SHALL CONFORM TO BS.EN.ISO 6411-1997 TYPE A. CENTRE DRILL TO CONFORM TO ISO.866 ALL METRIC THREADS TO BE COARSE CLASS 6H OR 6g		PART MARKING INDELIBLY MARK ON PART No. WHERE MARKED	 THIRD ANGLE PROJECTION	TOLERANCES UNLESS STATED 0. ± 0.4 0.0 ± 0.1 0.00 ± 0.05 ANGULAR ± 0.5° SURFACE FINISH Ra 1.6	DIMENSIONS mm	UNLESS SPECIFIED ALL CHAMFERS & RADII 0.5 MAX. REMOVE BURRS & SHARP EDGES. DIMENSIONS APPLY AFTER PLATING	P M W DYNAMICS ALTON, HAMPSHIRE, GU34 2QW, UK	
DRAWN BY PK		DATE 16/10/2023		ESTIMATED MASS	MATERIAL	TITLE IG9190- MOTOR GEARBOX - 1500W - OUTLINE		
CHECKED BY		DATE		SCALE 1:2	FINISH	DO NOT SCALE. IF IN DOUBT ASK. BS 8888	DRAWING NUMBER 4812556	SHEET 1 OF 1
APPROVED BY		DATE						